

Supplier management

- ▣ Supplier classifications: A, B, C and D
- ▣ Supplier visits and audits
- ▣ AVL
- ▣ Supplier introduction and qualification process
- ▣ Supplier performance management and continuously improvement

Material control

- ▣ Material resource planning and inventory control
- ▣ Warehousing control in receiving and issuing materials
- ▣ Incoming quality control
- ▣ Monthly cycle count and variation reviews
- ▣ Typical controls on “Bonded” materials in EPZ
- ▣ Special control on scrap materials

Inspection and testing

- ▣ First Article Inspection
- ▣ Incoming inspection
- ▣ In process
 - First article
 - In process sampling
 - Statistics process controls
- ▣ Final inspection
- ▣ Outgoing inspection